

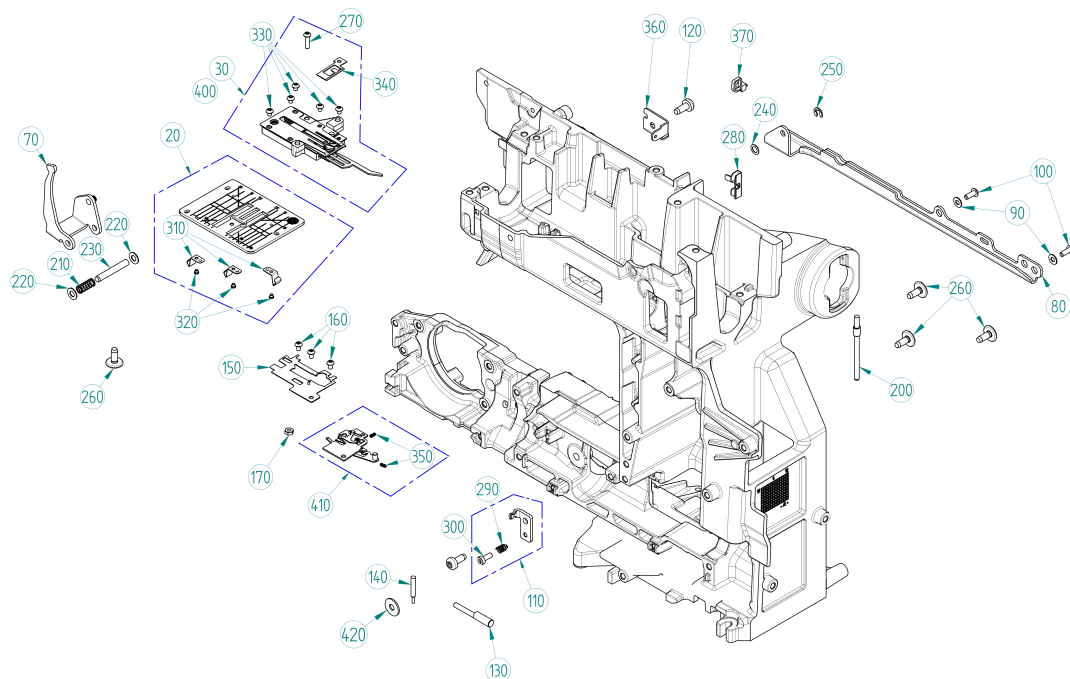
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Spare Parts

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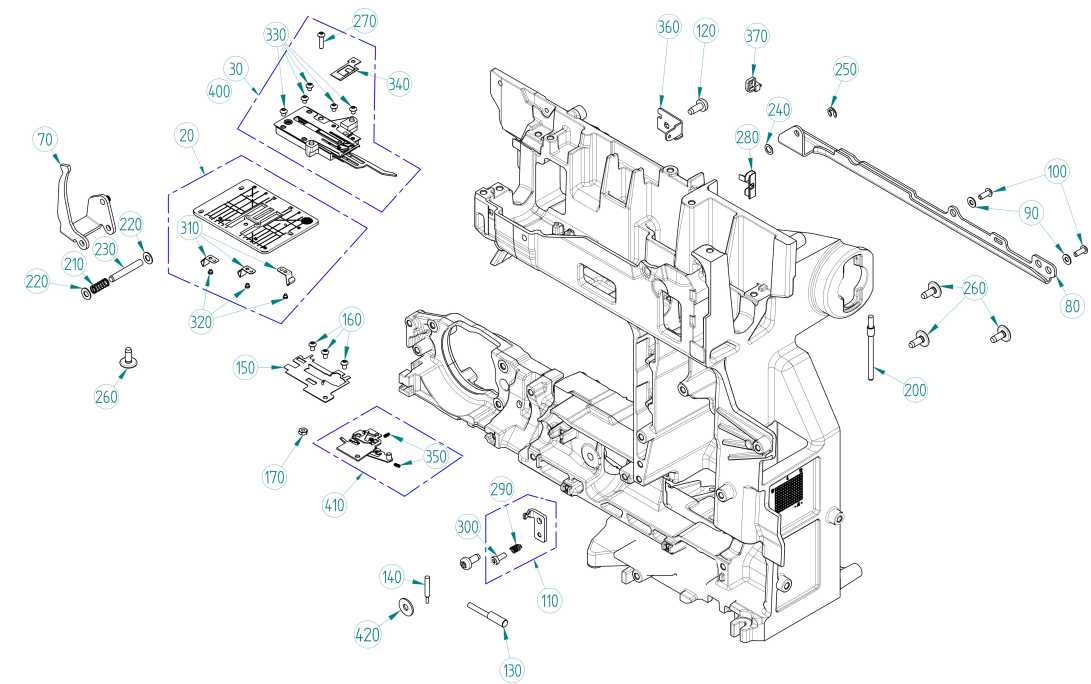
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Chassis

Pos	Item number	Description
20	0340197007	Stitch Plate Cpl. standard 9mm with hack
30	1053097000	Spare-set Stitch Plate Carrier Preasm.-Feed Dog-9mm
30	1053097100	Spare Parts-Set Stitch Plate Carrier preasm. feed dog 9mm
70	0333737000	Lever Cpl
80	0334305100	Connecting Link
90	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
100	0032465032	Socket Button Head Screws M3x 8 ISO 7380-1 - BN6404 Art-No. 1983385
110	1017317000	Overload Bracket Cpl
120	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
130	0337695000	Eccentric Pin
140	0367485000	Blocking Bolt
140	1047185000	Blocking Bolt
150	0334415100	Thread Guide Plate
150	0334417100	Thread Guide Cpl
160	0032465071	Socket Button Head Screws M2.5x 4 ISO 7380-1 - BN6404 Art-No. 3271443
170	22500603++	Hex Nuts M2,5 DIN 934 - BN108 Art-No. 1087851
200	0338167000	Guide Bush Cpl
210	0337555000	Spring
220	0312675009	Shim
230	0082255024	Parallel Pin Hardened 4h6x28 DIN 6325 - BN858 Art-No. 1306545
240	0078955012	Synthetic Washer 4,3 x 7 x 0,3
250	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
260	0078885043	Button Head Screw Torx Dt M4x10
270	0032465076	Socket Button Head Screws M2.5x 10 ISO 7380-1 - BN6404 Art-No. 3271447
280	0323417000	Clip Cpl
290	25526503++	Pressure Spring

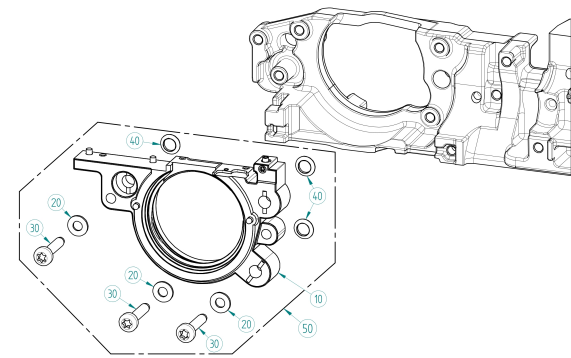
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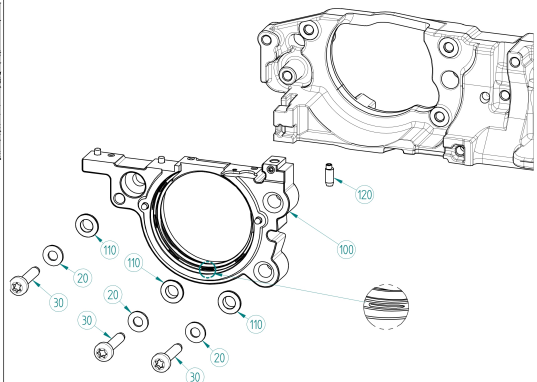
Chassis

Pos	Item number	Description
300	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
340	0078755200	Clip
310	0078755300	Clip
320	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
330	0032465070	Socket Button Head Screws M2.5x 3 ISO 7380-1 - BN6404 Art-No. 3645746
340	0334285100	Blade
350	0335785000	Spring
360	0370835100	Bracket
370	32937403++	Cable Tie 2,5 x 98
380	0330915000	Adjusting Pin
400	1040987000	Stitch Plate Carrier Preasm
400	1040987100	Stitch Plate Carrier Preasm
410	0335757300	Base Plate Cpl with thread brake
410	0334417100	Thread Guide Cpl
420	0089255000	Flat Washer 4,3/12x1 BN729

2017 - 2021

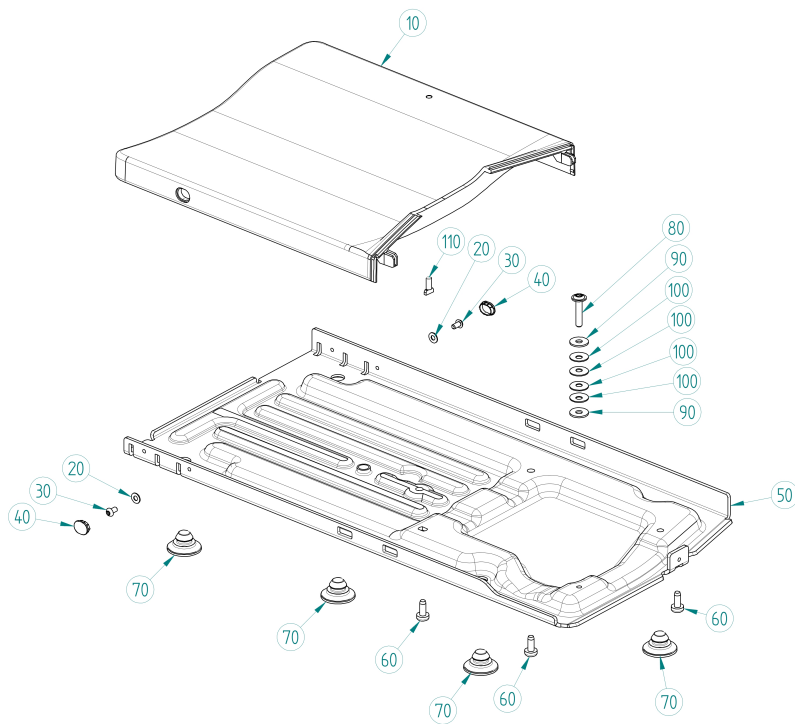


2021 -



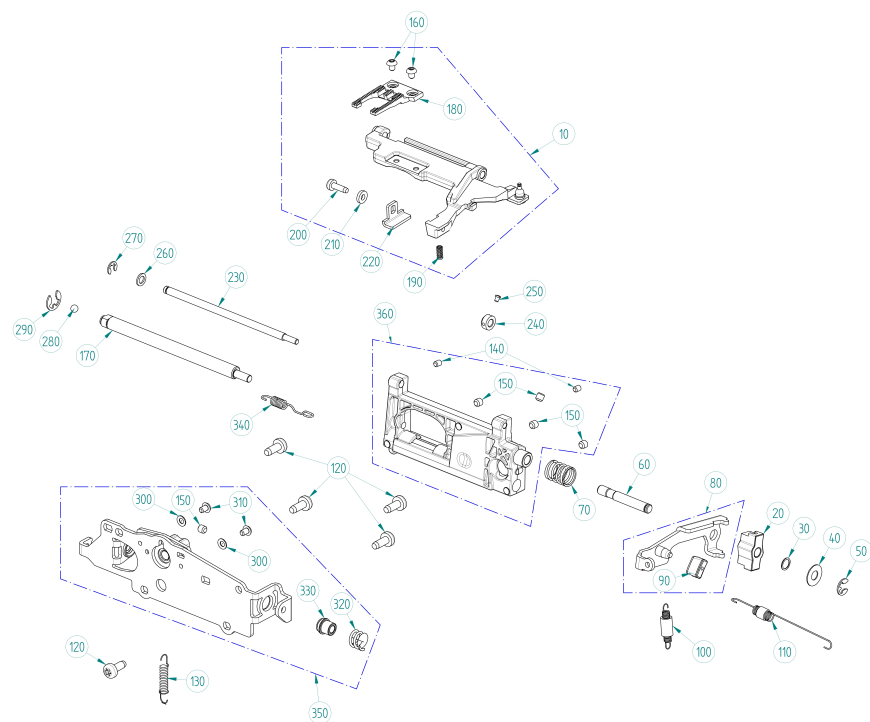
Hook Guideway

Pos	Item number	Description
10	0343937005	Sparepart-set Hook Guideway with calotte disc
20	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
30	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
40	0311825100	Calotte Disc
50	0343937005	Sparepart-set Hook Guideway with calotte disc
100	1046897100	Hook Guideway cpl
100	1046897200	Hook Guideway cpl
110	1013605000	Self-aligning Calotte -
120	0330915000	Adjusting Pin



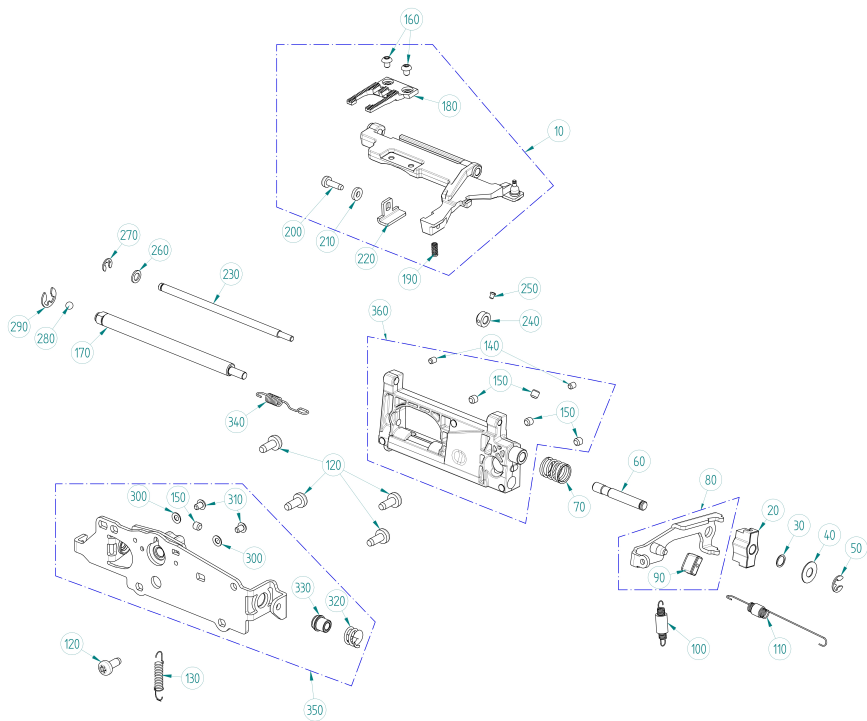
Baseplate With Cover

Pos	Item number	Description
10	0363807000	Baseplate Cover Cpl not for embroidery
20	22951923++	Flat Washer d3.2/D 7xs0.5
30	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
40	0370275000	Cap
50	0347225100	Base Plate
60	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
70	0317485000	Rubber Foot
80	1019245000	Hexalobular Socket Button Head Screw M4x20 BN20367
90	0089255000	Flat Washer 4,3/12x1 BN729
100	0303195008	Disc Spring 12/4,2/0,6 BN806
110	0367605000	Locking Pin



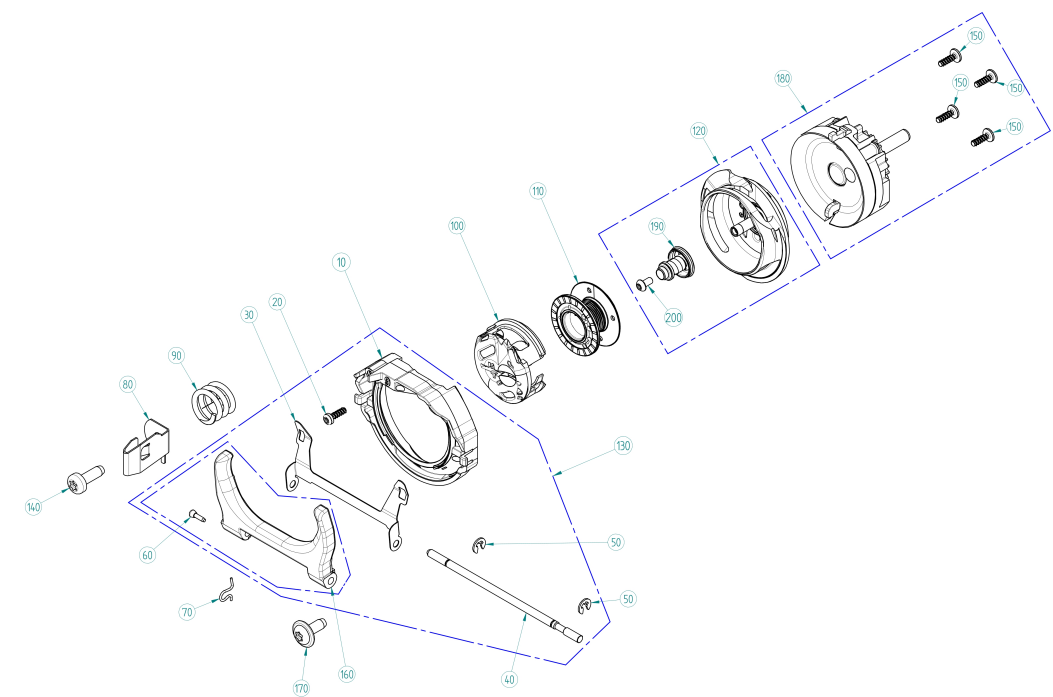
Transport System

Pos	Item number	Description
10	0336557200	Feed Dog Support Asm 9 mm
20	0334195000	Swivel-joint
30	0078955022	Synthetic Washer 5,4 x 7 x 0,3
40	22957013++	Washer d5.3xD12xs0.5
50	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
60	0317295001	Thrust Reverser Bolt
70	1034075000	Pressure Spring
80	0366817100	Thrust Reverser Cpl
90	0320395000	Sliding Block
100	0079187100	Spring Cpl
110	1043837000	Tension Spring Cpl.
120	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
130	0317565000	Tension Spring
140	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
150	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
160	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
170	0049695003	Eccentric Shaft
180	0335315000	Feed Dog 9mm machined
190	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
200	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
210	22952113++	Washer 3.2/7x1.5 black finished
220	0335635000	Adjusting Plate
230	0360225100	Sliding Axle
240	0011217001	Adjusting Ring Cpl with 1 screw
250	20500353++	Cylinder Head Screw M2x2.5
260	22954513++	Washer 4.3/7x0.8 black finished



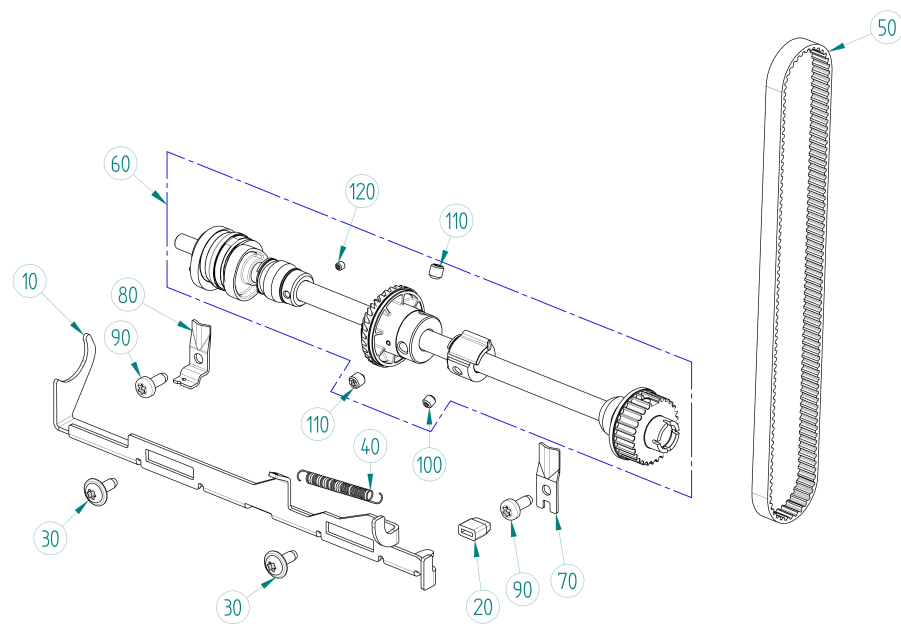
Pos	Item number	Description
270	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
280	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
290	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
300	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
310	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
320	0322965000	Spring
330	0317305000	Bearing
340	0335395100	Spring
350	0333587200	Supportsheet Cpl.
360	0335217100	Feed Dog Fork Cpl.

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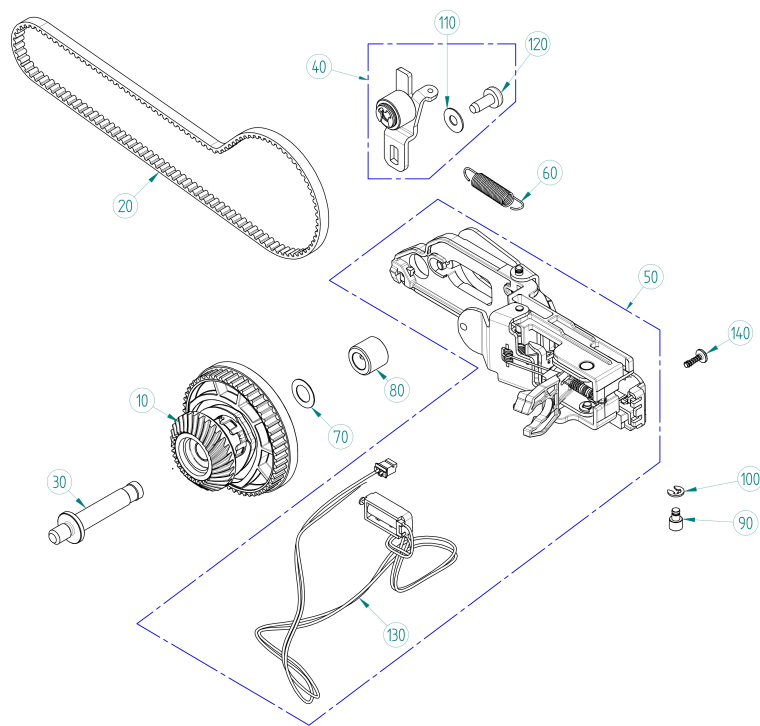
Hook Driver

Pos	Item number	Description
10	0356905200	Hook Race Cover (9mm)
20	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
30	0334895100	Flat Spring
40	0335655200	Rotation Axis
50	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
60	30102103++	Bolt
70	0331325000	Axle Clip
80	0367035100	Detent
90	0367105000	Compression Spring
100	0353697500	Bobbin Case Preasm. sewing
110	0334365400	Bobbin
110	0334365500	Bobbin
120	0349007300	Hook Body Cpl.
130	0353297200	Hook Race Cover Preasm (9mm)
140	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
150	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
160	0334867200	Holder Cpl
170	0078885043	Button Head Screw Torx Dt M4x10
180	1028397300	Hook Driver Cpl HD hybrid
180	1028397500	Hook Driver Cpl HD hybrid
190	0334357500	Sleeve Cpl
200	0032465073	Socket Button Head Screws M2.5x5 ISO 7380-1 - BN6404 Art-No. 3271444



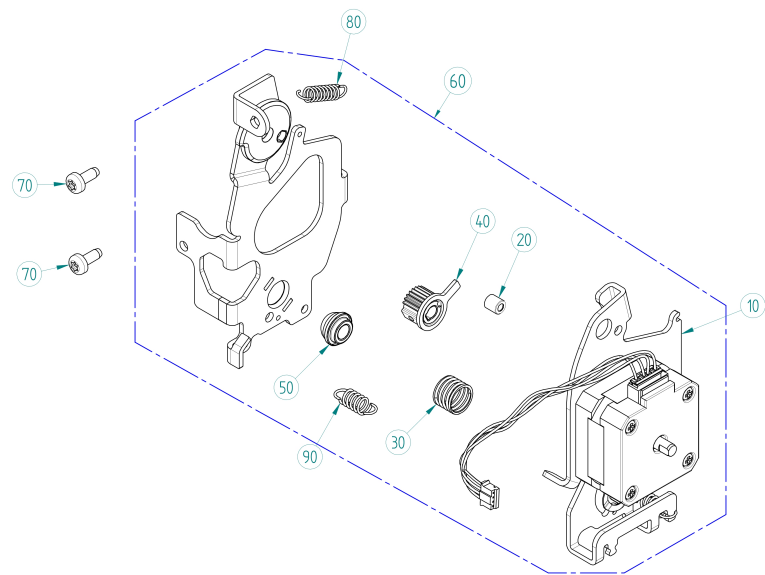
Base Shaft

Pos	Item number	Description
10	0366785000	Feeddog Linkage Lever
20	0319455000	Rubber Stop
20	0319455200	Rubber Stop
30	0078885043	Button Head Screw Torx Dt M4x10
40	25604300++	Spring
50	0309555107	Toothed Belt HTD-432-3M-8 CXP
60	0367097100	Base Shaft Asm.
70	0316595100	Clamping Clow
80	0078715300	Fixation Piece
90	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
100	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
110	0078685072	Hexalobular Socket Set Screws M5x0,5x5
120	0078685030	Hexalobular Socket Set Screws M3x3 ISO 4029 - BN1536 Art-No. 3060167



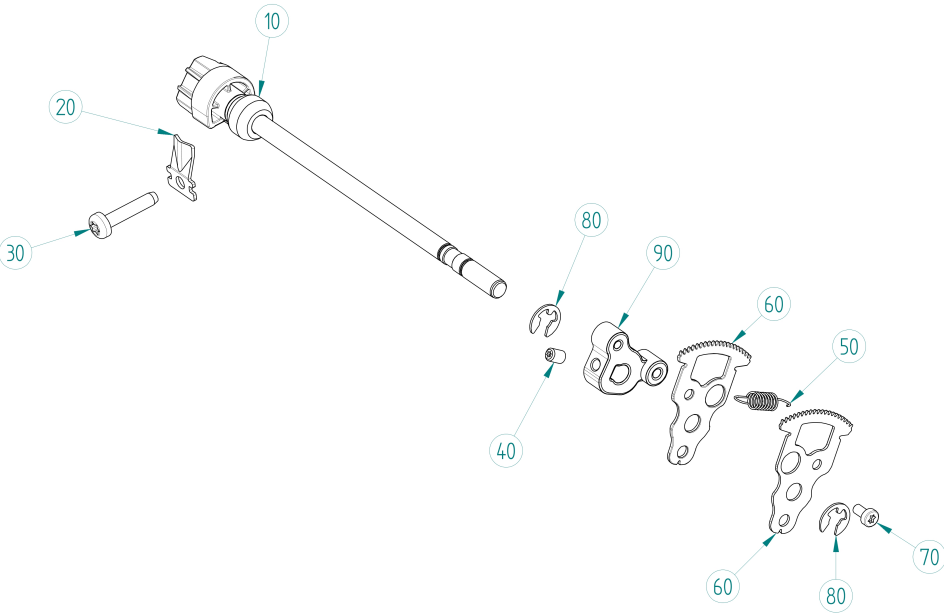
Belt Pulley

Pos	Item number	Description
10	0335147100	Belt Pulley Preassembled
20	1027065000	Toothed Belt 384 3MHP 4,6
30	0333155000	Belt Drive Shaft
40	0331087000	Belt Tightener Cpl
50	0335747001	Coupler Carriage Asm
60	0337585100	Tension Spring De=6 L0=30,25 d=0,6
70	22960443++	Washer d7.2/D12xs0.3
80	0333147000	Adjusting Ring Cpl.
90	0337685000	Bolt With Pass
100	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
110	22953723++	Washer d4.1xD10xs0.5
120	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
130	1007357000	Cable Solenoid Cpl cpl
140	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8

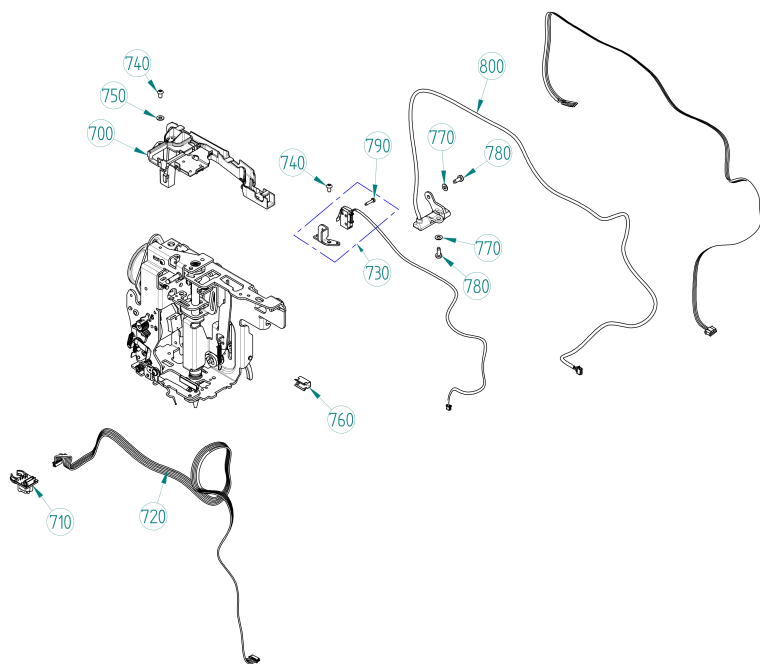


Pos	Item number	Description
10	1039065100	Motor Support
20	0078815000	Absorber
30	1030085000	Spring
40	0317717100	Pinion Kpl
50	0078545000	Bearing
60	1046717000	Sparepart-set Vio Stich lenght transmission cpl.
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	25629203++	Spring
90	0306905000	Spring

Lower Crank Shaft

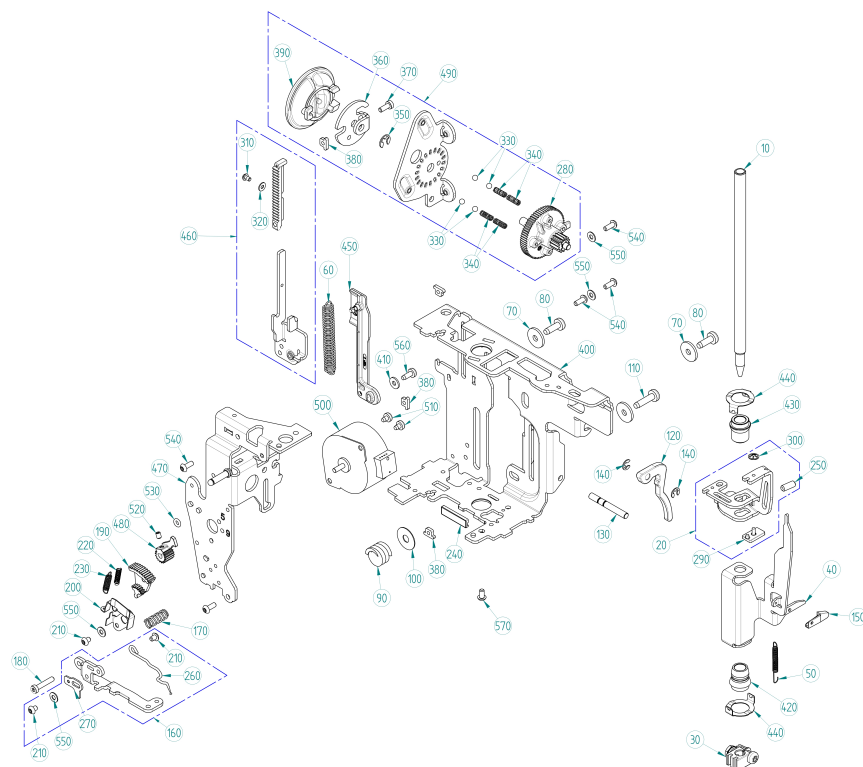


Pos	Item number	Description
10	0367277000	Lower Crank Shaft Asm
20	0330995000	Clamping Clow
30	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
40	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
50	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
50	0343315000	Tension Spring De=6 L0=18,5 d=0,85
60	0317775100	Toothed Quadrant l=1:4.32
70	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
80	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art- No.1284665
90	0366865000	Clamping Piece Machined



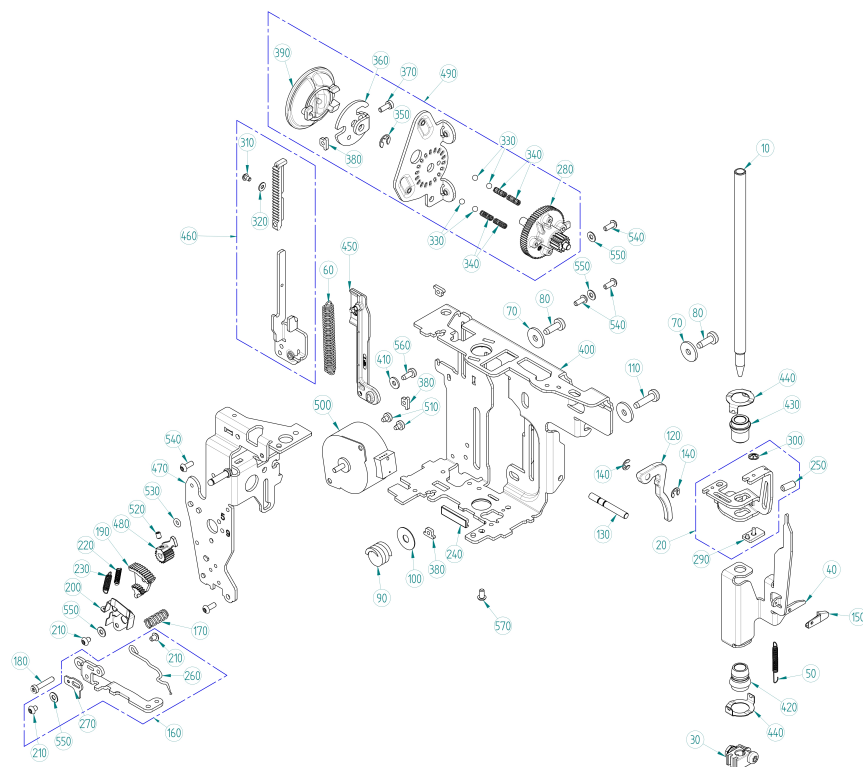
Head Plate

Pos	Item number	Description
700	1018775000	Cable Channel
710	0323957001	Sensor-support Ab Cpl
720	1007257200	Cable Lms Cpl
730	0365127000	Switch Preasm
740	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
750	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
760	0048315000	Clamp
770	22951923++	Flat Washer d3.2/D 7xs0.5
780	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
790	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
800	1018687000	Cable With Socket BSR Cpl



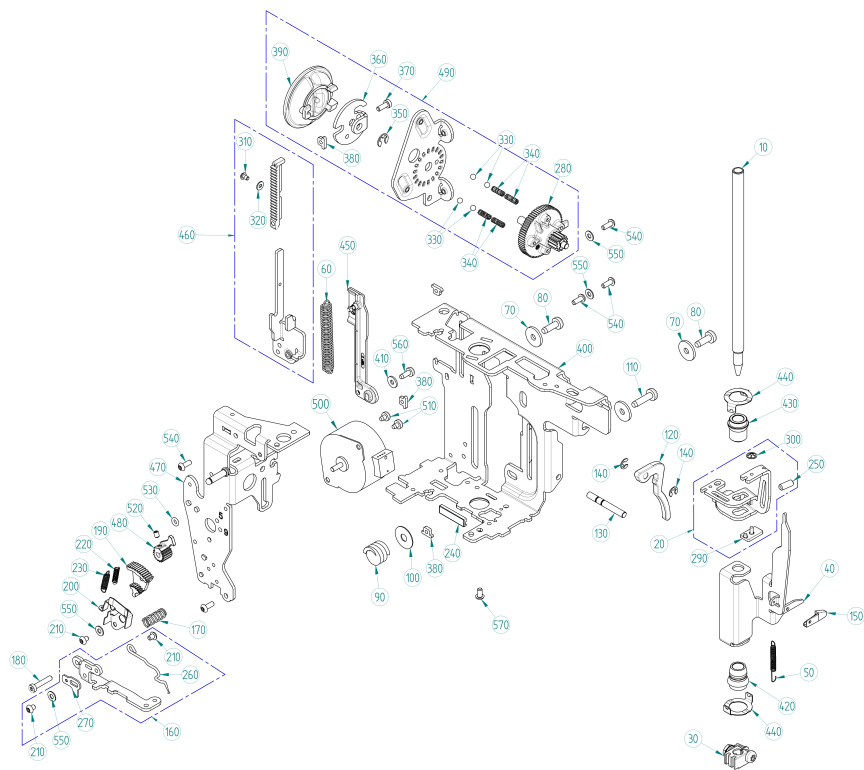
Head Plate

Pos	Item number	Description
10	0087335002	Presser Foot Bar
20	1023187000	Darning Lever Preasm.
30	0011177002	Clamping Piece Cpl. B-series
30	0011177202	Clamping Piece Cpl. B series
40	0364975000	Trigger Plate
50	0365785000	Extension Spring
60	0311665000	Tension Spring
70	22954313++	Washer d4.2xD14xs1.5
80	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
90	0369975000	Compression Spring
100	0089255017	Shim Ring 4/16x0.5 Bn748
110	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
120	0365635000	Presser Foot Lifter
130	1024865000	Axle
140	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
150	0306255000	Cap
160	0364557000	Setting Jumper Assembled
170	25545003++	Spring
180	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
190	0364685000	Stage Toothed Segment
200	0364295000	Zz Support
210	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
220	0303595000	Spring
230	25625503++	Spring
240	0302045000	Slideway
250	0078665045	Hexalobular Socket Set Screws M4x10 ISO 4026 - BN11493 Art-No. 3060215
260	0365645000	Thread Hook
270	0364565000	Zz-limiter

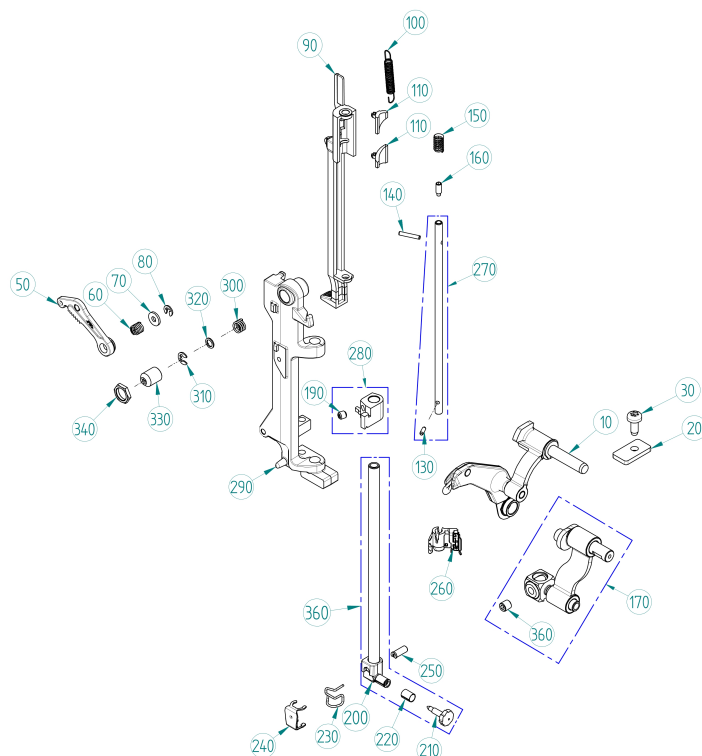


Head Plate

Pos	Item number	Description
280	0365257000	Raster Cogwheel Z=70 Cpl.
290	1024075000	Glider
300	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
310	0032465071	Socket Button Head Screws M2.5x 4 ISO 7380-1 - BN6404 Art-No. 3271443
320	22950313++	Washer d2.5 x D6 x s0.5
330	0011695001	Steel Ball G40 D3.5 DIN5401 - BN869 Art-No. 1316265
340	0075335000	Spring
350	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
360	0365235000	Button Adjustable Plate
370	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
380	0023355100	Special Nut M3
390	0365245000	Adjusting Knob
400	0364505100	Swing Plate Back
410	22950613++	Washer d3.1xD8xs1
420	0088105201	Calotte Bushing Machined
430	0368425000	Calotte Bushing
440	0048875000	Clasp
450	1019115100	Adjusting Plate Nfd NFD
460	0365207000	Rack Preasm
470	0364517100	Swing Plate Front Cpl. preassembled
480	0364477000	Motor Pinion Preassembled
490	0368357000	Raster Support Preasm. mech.
500	0078355013	Stepper Motor Pm42l 7.5° Type: 42PM048L8-00610
510	0078865031	Socket Pan Head Thread Forming Screws M3x4 DIN7500 - BN13916 Art-No. 3646185
520	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
530	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771

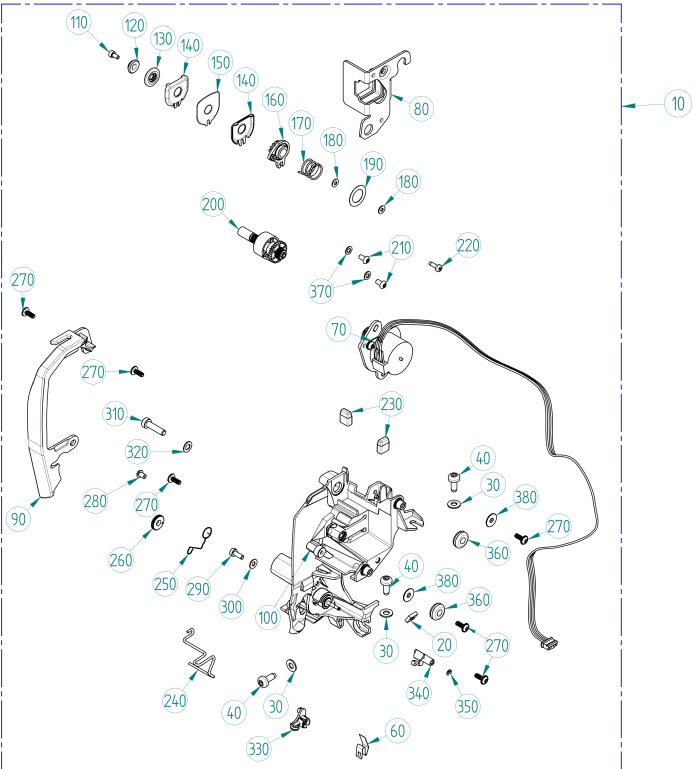


Pos	Item number	Description
540	0032465032	Socket Button Head Screws M3x 8 ISO 7380-1 - BN6404 Art-No. 1983385
550	22951923++	Flat Washer d3.2/D 7xs0.5
560	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
570	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990



Needlebar Support With Threader

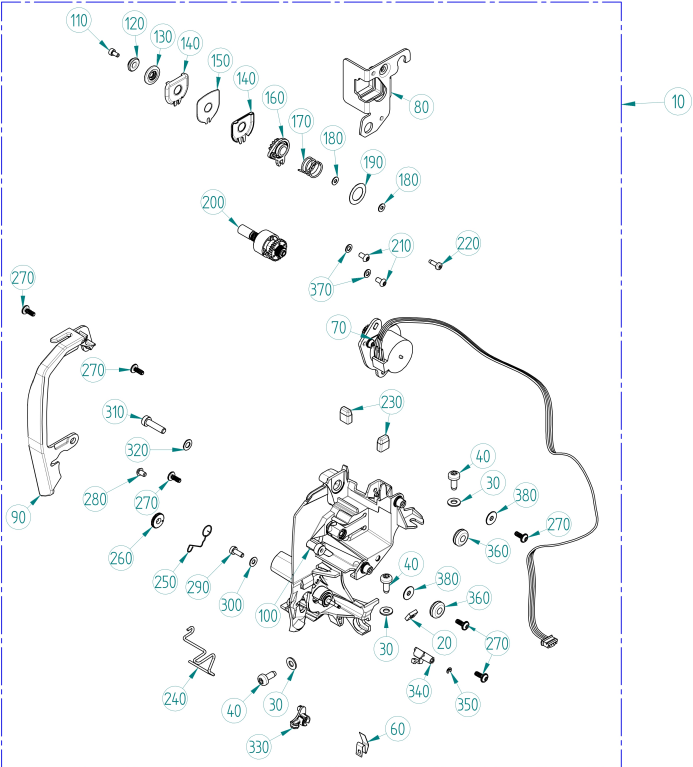
Pos	Item number	Description
10	1020727100	Thread Take-up Lever Preasm.
20	0049205100	Clamp
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
50	0367855000	Drive Tooth Lever
60	1024745000	Pressure Spring
70	22950613++	Washer d3.1xD8xs1
80	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
90	1019015000	Thread-up Support
100	0075315200	Spring
110	0306495000	Curve Inset
130	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
140	24105643++	Parallel Pin Hardened 2h6x12 BN 858
150	0075965000	Druckfeder -
160	20150113++	Hexagon Socket Set Screw M3x8
170	1020707101	Link Preasm.
190	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
200	0082097105	Needle Bar Glued not for basting device
210	0082435400	Needle Clamp Screw
220	0012965200	Spring Husk
230	1019855000	Thread Guide
240	0315025000	Clamp
250	0366875004	Pin 3,0 No. 04
260	0337927100	Threader Head Packed Semi-automatic
270	0075747200	Threader Device Cpl.
280	0075637300	Guide Assembled
290	1021207000	Swing Support Preassembled
300	0368185000	Spring
310	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
320	22954013++	Washer d4.1/D6xs0.5



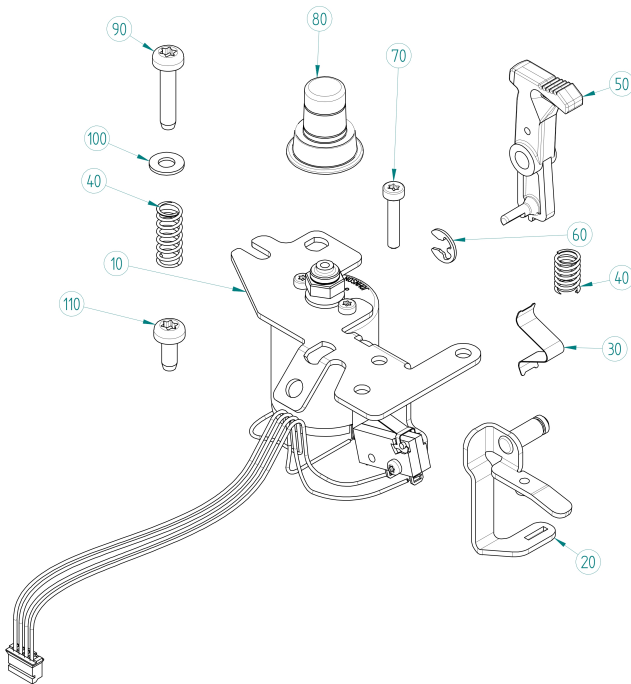
Upper Thread Tension

Pos	Item number	Description
10	1029307201	Upper Thread Preparation Asm cover for take up lever ASA
20	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
30	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
40	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	1028695000	Contact Spring
70	0368617001	Motor Bracket Preassembled
80	1021275100	Upper Thread Bracket
90	0365095000	Cover For Take Up Lever
100	0364997100	Thread Tension Support Cpl.
110	0358195001	Hex Socket Head Cap M2,5x5 Bn610
120	0352665000	Rubber Buffer
130	0353065200	Washer
140	0361395000	Thread Tension Disc Part
150	0361405000	Middle Tension Disk
160	0368305000	Thrust Piece
170	0368295000	Compression Spring
180	22950313++	Washer d2.5 x D6 x s0.5
190	0362755000	Thrust Washer
200	0357497000	Thread Tension Axle Cpl
210	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
220	0078865024	Socket Pan Head Thread Forming Screws M2.5x8 DIN7500 - BN13916 Art-No. 3059292
230	0319455000	Rubber-Stop
230	0319455200	Rubber Stop
240	0365075000	Clip Finished Part
250	0079545401	Regulator Spring
260	0326395000	Knurled Washer
270	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8

Upper Thread Tension

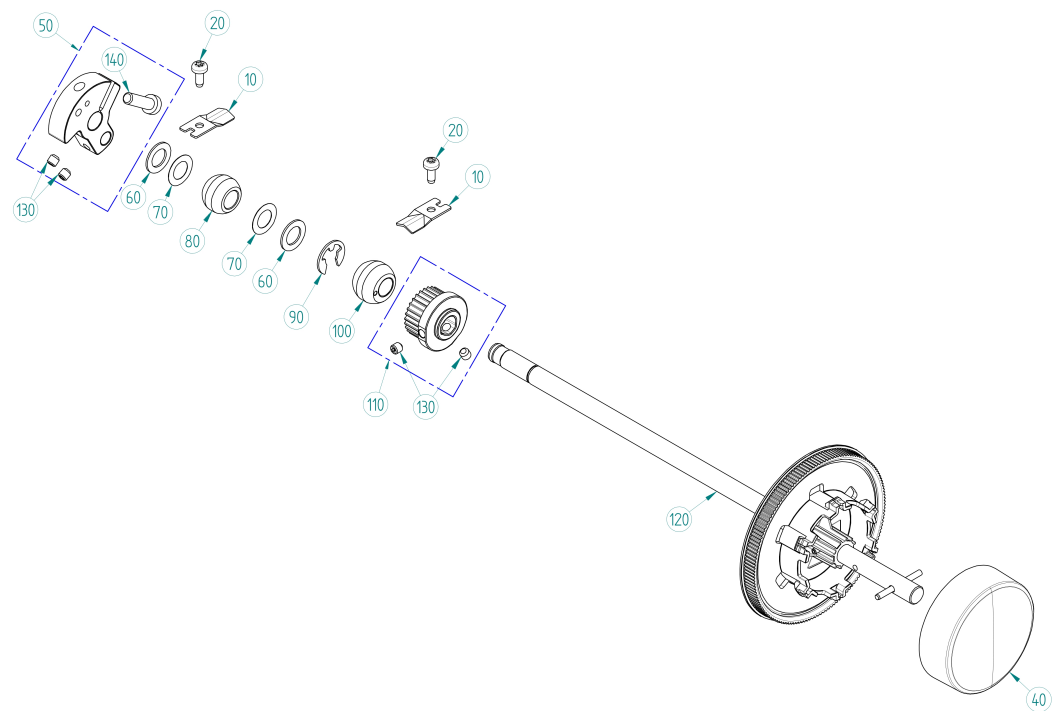


Pos	Item number	Description
280	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
290	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
300	22951923++	Flat Washer d3.2/D 7xs0.5
310	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
320	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
330	0365117000	Adjusting Lever Cpl.
340	0365065000	Controlling Flag
350	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
360	0357195000	Rubber Bushing Cr Typ Da 10105478
370	22951413++	Washer d3.2 x D6 x s0.5
380	1037015000	Step-washer



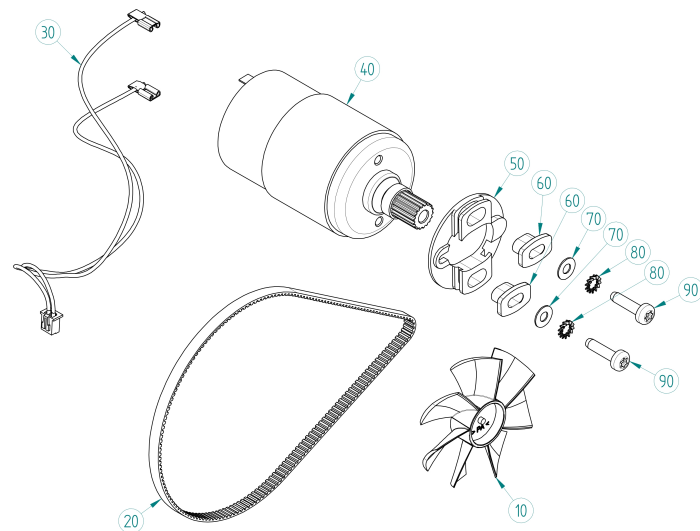
Bobbinwinder

Pos	Item number	Description
10	0354537100	Bobbin Winder
20	0311527100	Governor Lever Cpl
30	0077745000	Spring
40	25545003++	Spring
50	0336057000	Release Lever Cpl.
60	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
70	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
80	0336047000	Spool Carrier Cpl
90	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
100	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
110	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



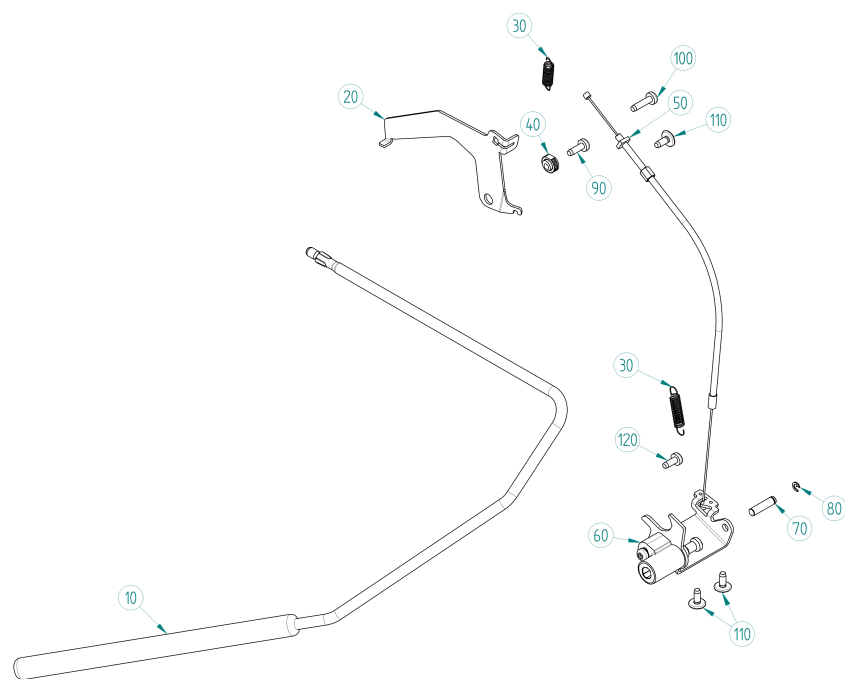
Upper Shaft

Pos	Item number	Description
10	0077785300	Clamping Clow with slote
20	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	0343955000	Hand Wheel
40	0343955200	Hand Wheel
50	0364337000	Balance Piece Cpl
60	0078955071	Synthetic Washer 10,3 x 17 x 1
70	303200031+	Washer
80	0078235002	Bearing 10
90	0079665011	Circlip For Shafts As 9.0, Benzing
100	0318975003	Excentric Bearing
110	0365357000	Toothed Belt Driving Weehl Htd3m Cpl
120	0365297100	Upper Shaft Cpl.
130	0078685072	Hexalobular Socket Set Screws M5x0,5x5
140	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149

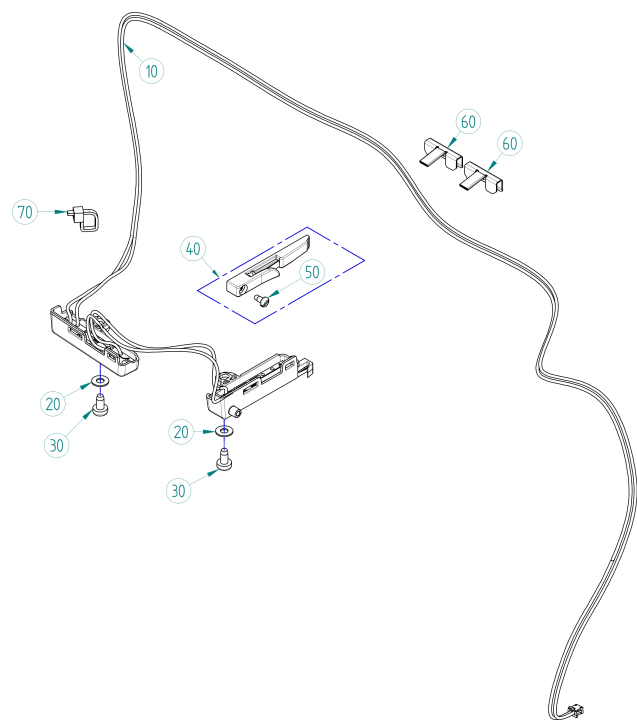


Main Motor

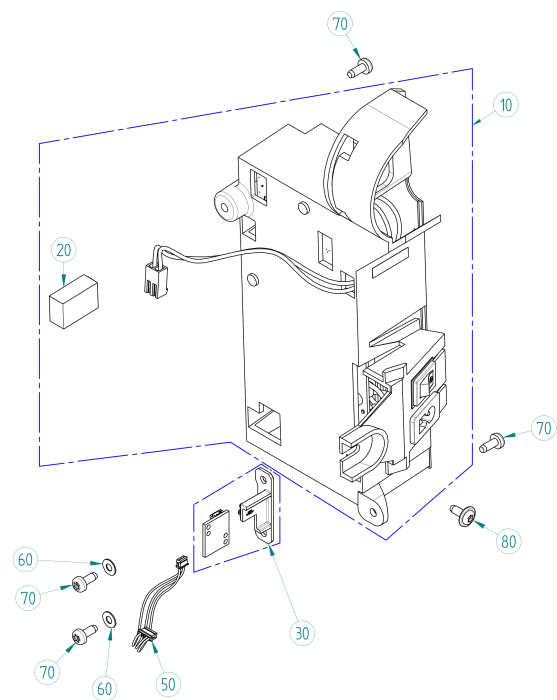
Pos	Item number	Description
10	0319595100	Fan Impeller
20	0079035010	Toothed Belt STD-360-2M-5
30	1007197000	Cable Main Drive Cpl
40	0323867200	Motor With Belt Wheel
50	0078985100	Cuff
50	0078985200	Cuff
60	0078995200	Bushing
70	22953013++	Flat Washer d4.1/D9xs0.5
80	23350653++	Curved Spring Washe d4.3xD8xs0.5
90	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615



Pos	Item number	Description
10	0016357700	Knee Lifter Lever Cpl.
20	0365565000	FHS Rocker
30	0331495000	Tension Spring De=6,5 L0=20 d=0,5
40	0077675100	Eccentric
50	0367067000	FHS Bowden Cable Cpl.
60	0346357000	FHS Bearing Support Cpl
60	0346357100	FHS Bearing Support Cpl
70	0312875002	Straight Pin With Pass
80	0316785002	Crescent Ring 5 BN 831
90	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
100	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
110	0078885043	Button Head Screw Torx Dt M4x10
120	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



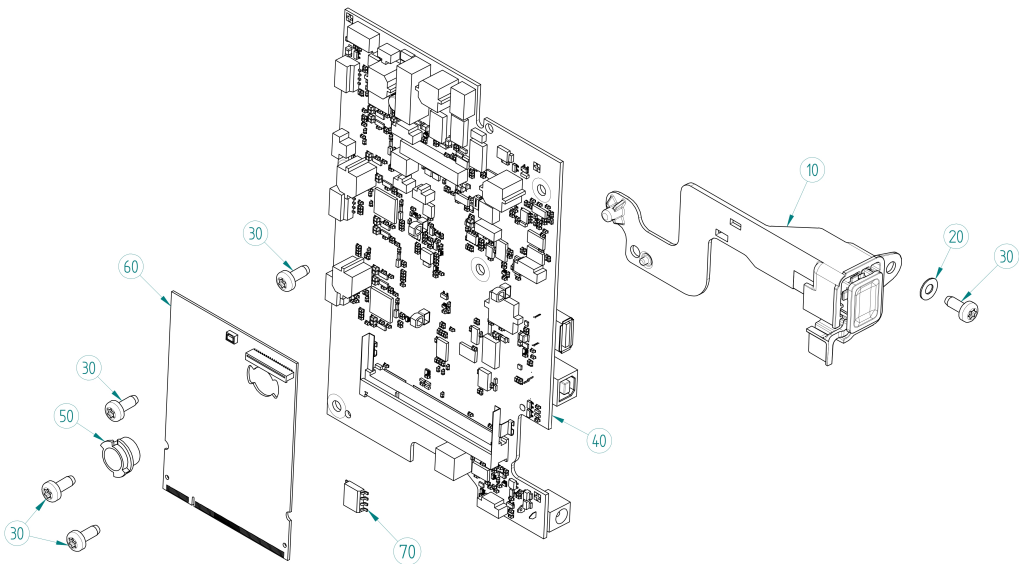
Pos	Item number	Description
10	1020757002	Sewing Light Cpl 2x Head
20	22951923++	Flat Washer d3.2/D 7xs0.5
30	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
40	0323517101	Blade Holder Cpl
50	0319805000	Slotted Pan Head Tapping Screw F Bn992 2,2 x 4,5
60	0323417000	Clip Cpl
70	32937403++	Cable Tie 2,5 x 98

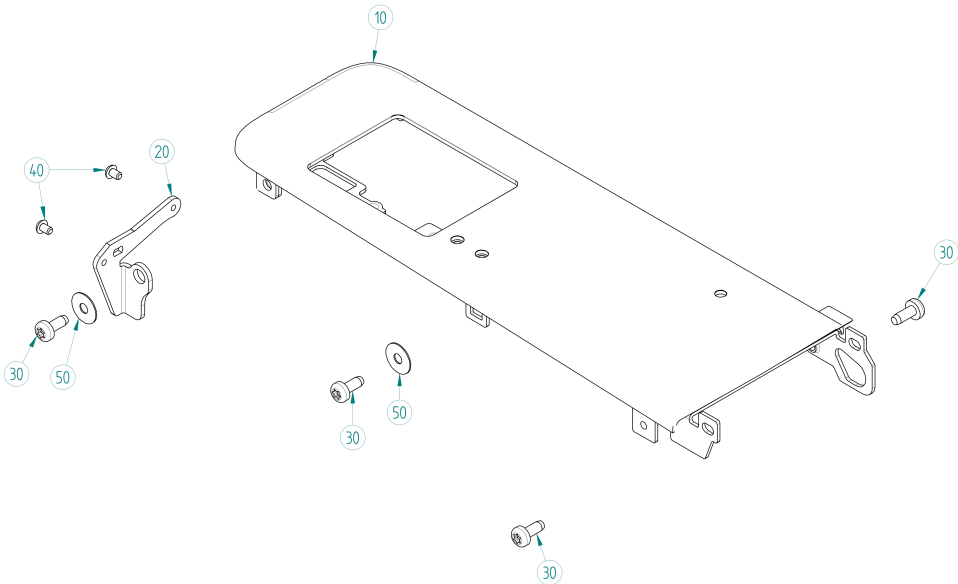


Power Supply

Pos	Item number	Description
10	1036007100	Spare Parts Set Power Supply
20	1007845000	Conductive Shielding Gasket 10x25mm
30	0366227000	Synchronisation Sensor Cpl
50	1007287000	Cable Position Hall Cpl
60	22953013++	Flat Washer d4.1/D9xs0.5
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	0078885043	Button Head Screw Torx Dt M4x10

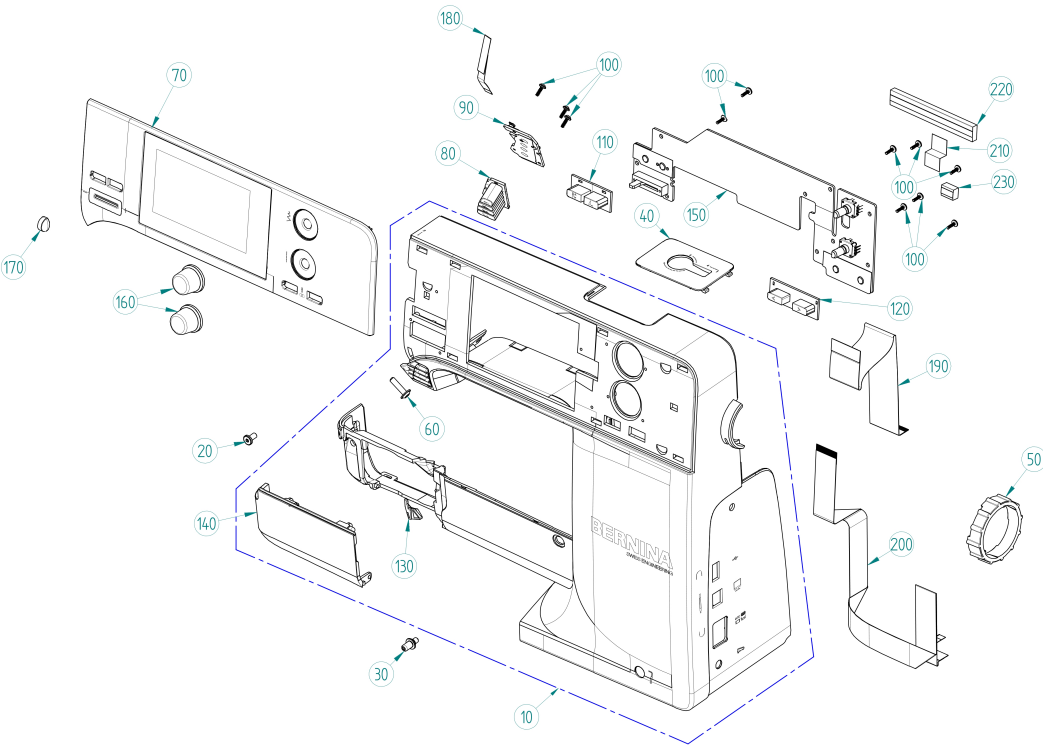
Pos	Item number	Description
10	0366287000	Print Support Asm asm
20	22953013++	Flat Washer d4.1/D9xs0.5
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	0346337201	PCBA Base sewing
50	0327585100	Print Support
60	1073035000	PCBA CPU Module spare part
70	1059007000	Spare Set Eeprom 12c 32k 8dip





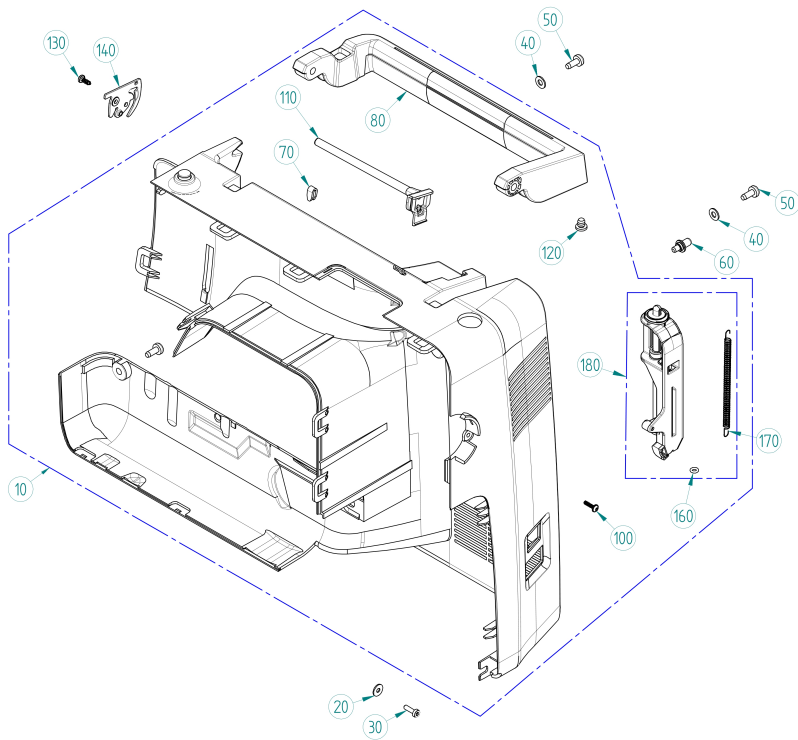
Pos	Item number	Description
10	1027287000	Free Arm Cover Cpl
20	0331125300	Support
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
50	1037265000	Washer

BERNINA 480



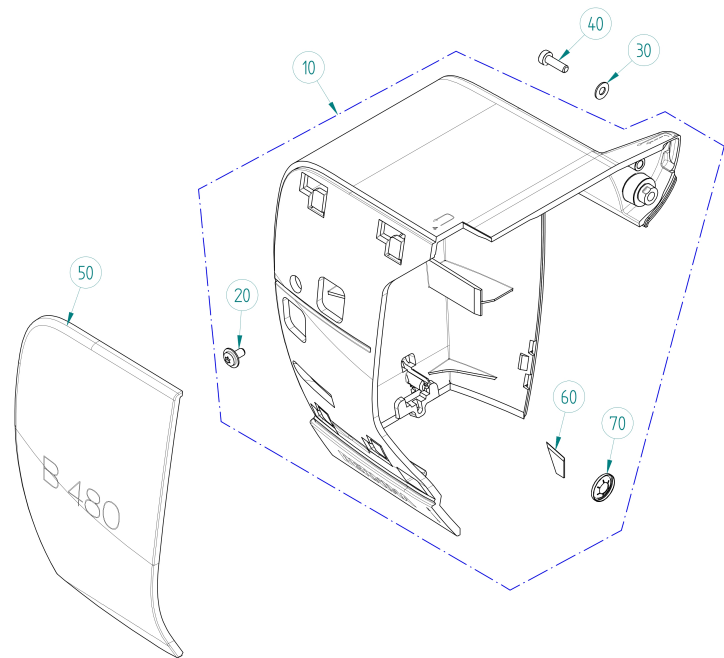
Frontcover

Pos	Item number	Description
10	1027507000	Front Cover Preasm Sewing
20	0329445043	Hexalobular Socket Head Cap Screws M4x8 - BN20146 Art-No. 3233666
30	0320825001	Shoulder Screw
40	0370265000	Service Cover
50	1018615000	Locking Ring
60	1017645000	Hexalobular Socket Button Head Screw Bn 20367 3487116 M4x16
70	1027517000	Face Plate Cpl silver
80	0363955002	Keypad Head manual Lifter
80	0363955102	Keypad Head manual Lifter
90	0363937000	Peba Head
90	0363937100	PCBA Head
100	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
110	0366985002	Keypad Function without backlight
120	0366955000	Keypad Needelposition sewing
130	0345677000	Thread Cutter Cpl.
140	0336357000	Bobbin Door Cpl.
150	0361257200	PCBA Cover
160	0366927000	Knob Cpl.
170	0311165101	Knob chrom plated
180	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
190	1007407100	Ffc Cover-connect cpl.
200	1034837000	Ffc Lcd-connect Cpl. shielded / pigtail shield connection
210	1030795000	Copper Foil
220	1025955000	Conductive Shielding Gasket
230	1032335000	Conductive Shielding Gasket



Rear Cover

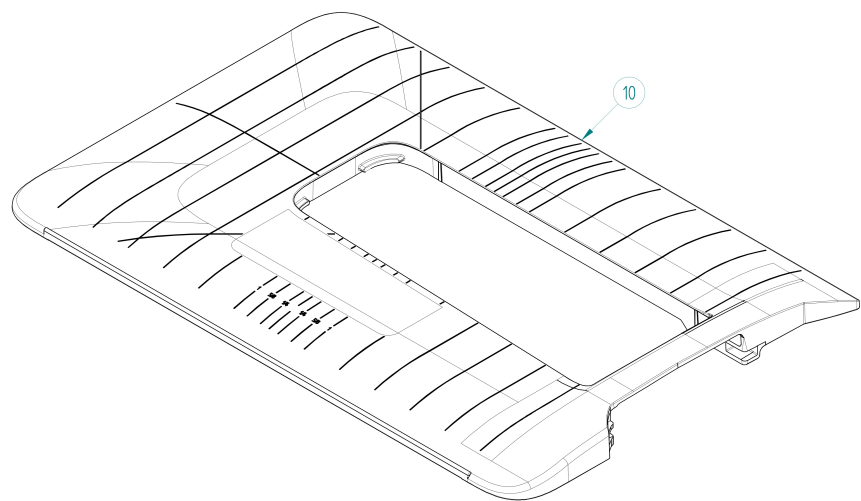
Pos	Item number	Description
10	1027477000	Rear Cover Preasm
20	0089255027	Flat Washer 3.2/ 9x0.8 BN729
30	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
40	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
50	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	0320825001	Shoulder Screw
70	0316605000	U-profile
80	0365325000	Handle
100	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
110	0330385000	Spool Support
120	0313375000	Rubber Buffer
130	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
140	1032477200	Thread Guide Cpl
160	0082245000	O-ring Seal 3x6x1,5
170	1024145000	Tension Spring
180	0367047000	Push-Spool Holder plastic-pin
180	0367047100	Push Spool Holder plastic pin
200	1055797000	Spare Part Kit Thread Guide with manual NFD
220	1055797003	Spare Part Kit Thread Guide with manual NFD without BSR
240	1055797005	Spare Part Kit Thread Guide SE

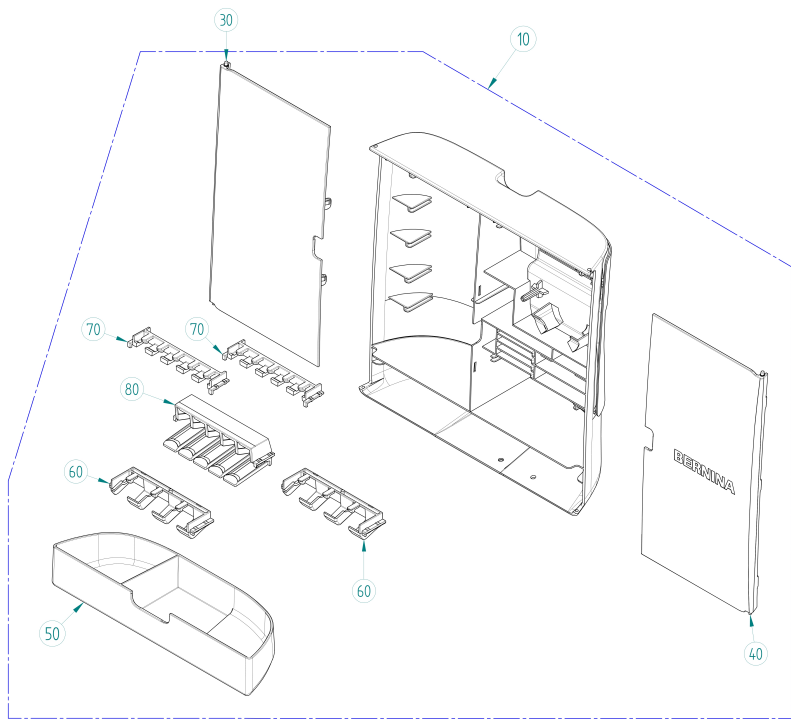


Head Cover

Pos	Item number	Description
10	0363797100	Head Cover Cpl with manuel NFD
20	0337325000	Lens Screw With Hexagon Round
30	22951923++	Flat Washer d3.2/D 7xs0.5
40	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
50	0363965007	Head Cover Face Plate B 480
60	0366915000	Blade
70	0367645000	Circlips d5 BN30723

Pos	Item number	Description
10	1034937100	Sewing Table 7 Inch Packed



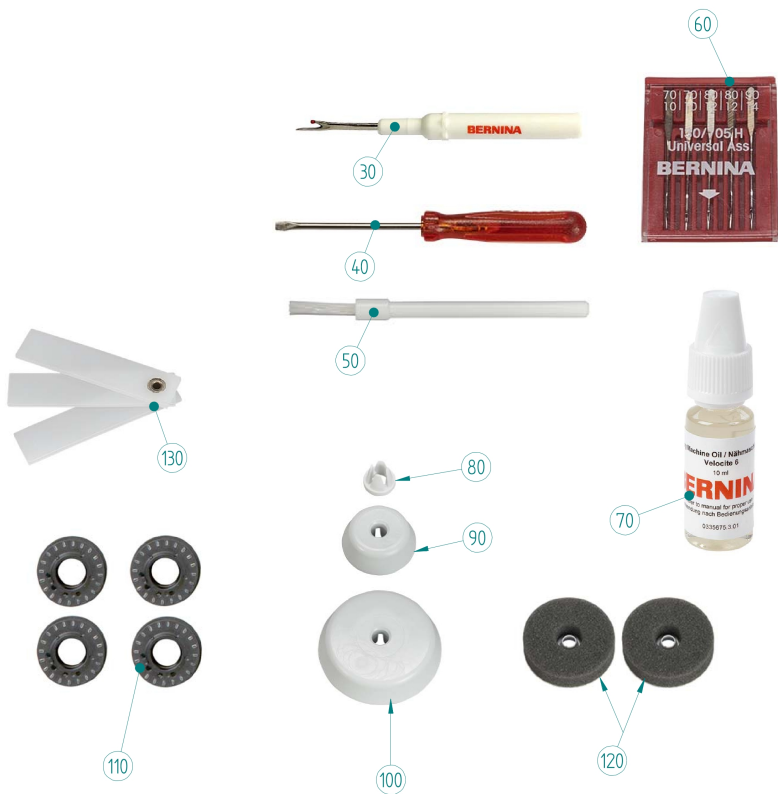


Pos	Item number	Description
10	1032557100	Accessory Box Packed
30	0367215100	Door Left
40	0367225100	Door Right
50	0367237100	Drawer Cpl
60	0326955000	Rack For Foot
70	0304025000	Rack For Foot
80	0339455000	Rack For Bobbins

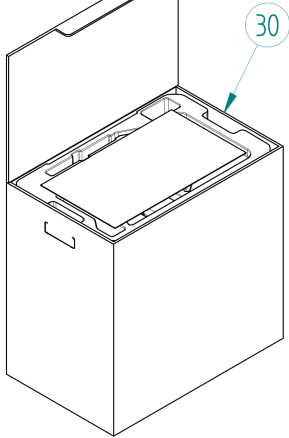
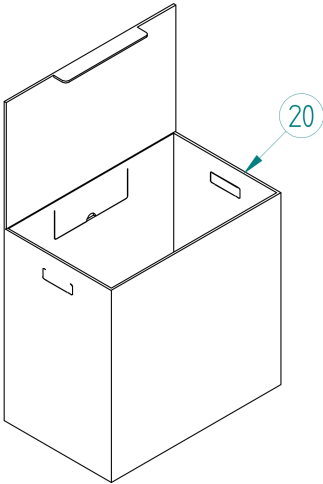
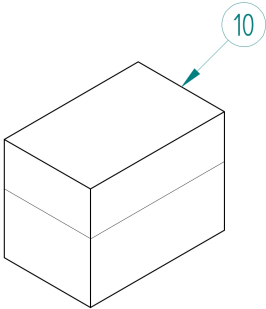
BERNINA 480

Supplied Accessories

Pos	Item number	Description
30	0069935201	Seam Ripper
40	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
50	33002203++	Brush
60	0025077002	Needle Set 130/705 H Packed ASS 70-90 (5)
70	0335675301	Sewing Machine Oil Mobil Velocite 6 (10ml)
80	0079265200	Disc D 12
90	0079305200	Disc D27
100	0079305201	Disc D43
100	0333287100	Large spool disc D43 packed
110	0334365400	Bobbin
110	0334365500	Bobbin
120	0333277000	Softplate Packed
130	0032605000	Compensating Plates
130	0032605100	Compensating Plates

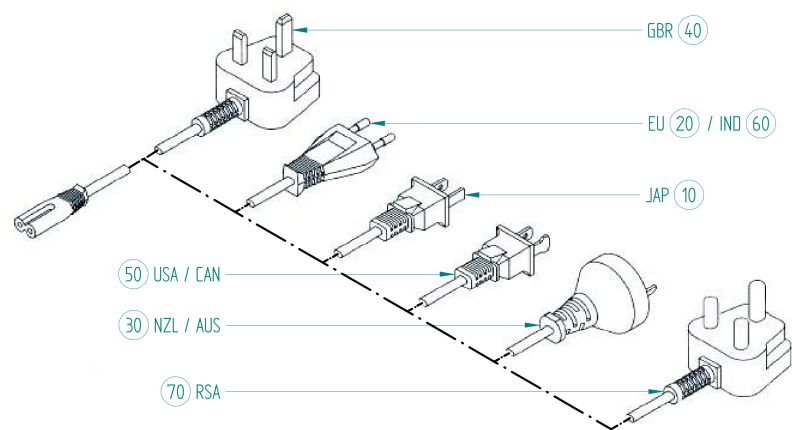


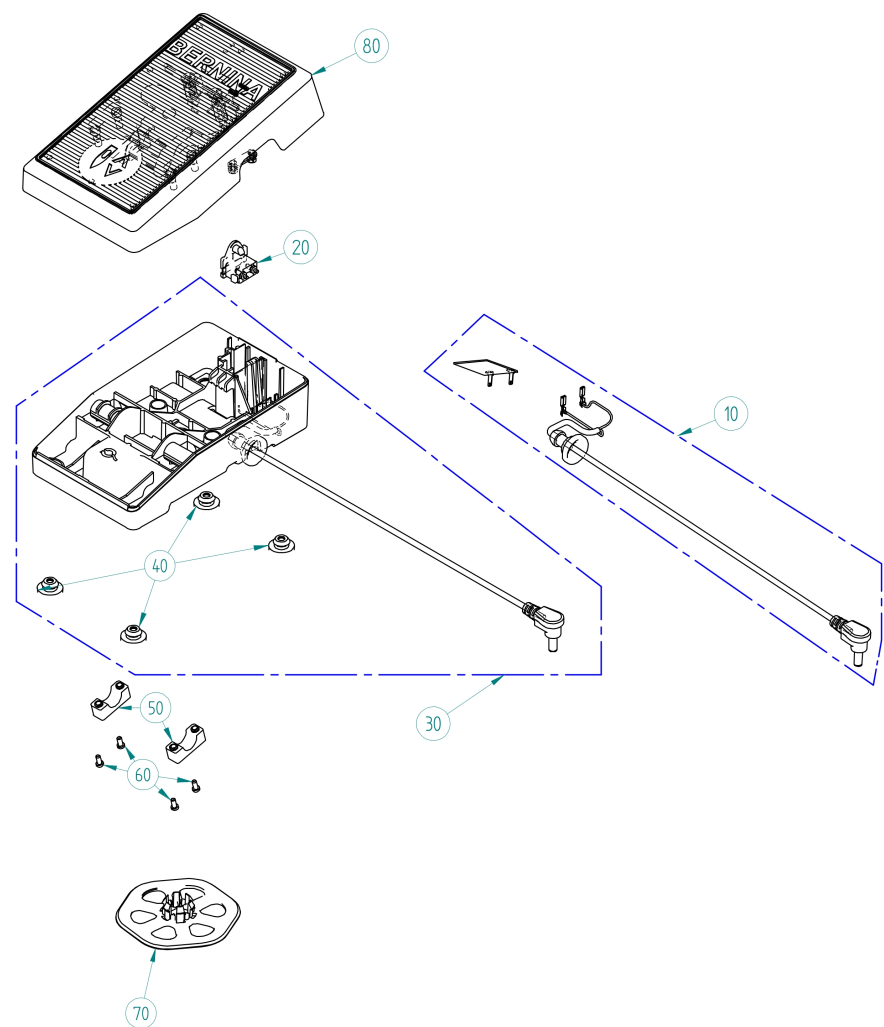
Pos	Item number	Description
10	1031735000	Dust Cover B4xx B5xx
20	1043345000	Carton Box B5xx (VIO) / B4xx
30	1056037001	Package Set B4-Series / B5-Series (VIO)



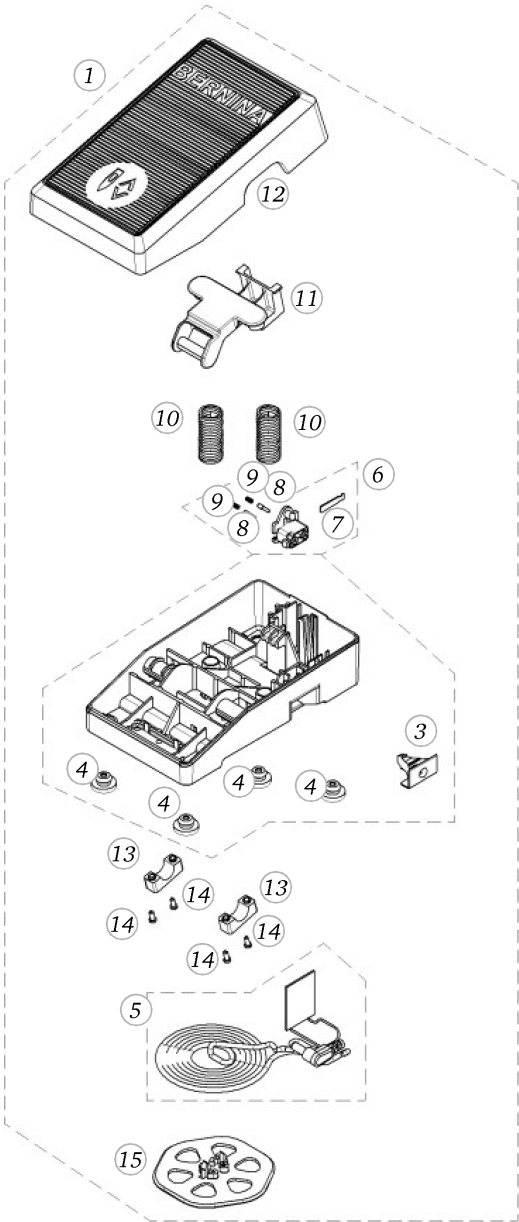
Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa

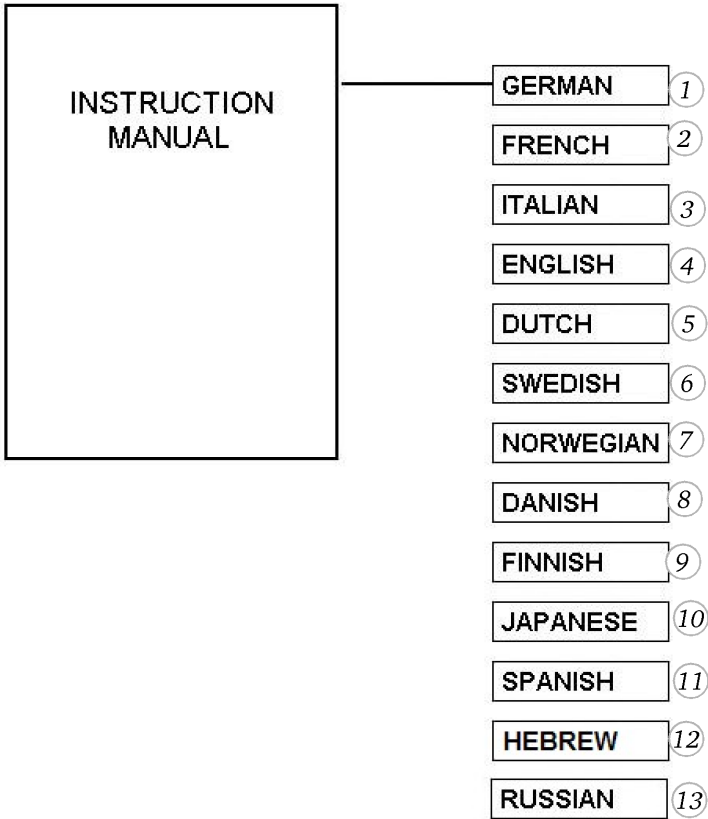




Pos	Item number	Description
10	0082957001	Foot Control Cable Set
20	0026437000	Slidegate Valve Of Cpl.
30	1046647000	Housing Cpl.
40	0026985001	Foot
50	0026515002	Bride
60	2030235023	Zyl.schraube
70	1047835000	Wire Plate
80	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS

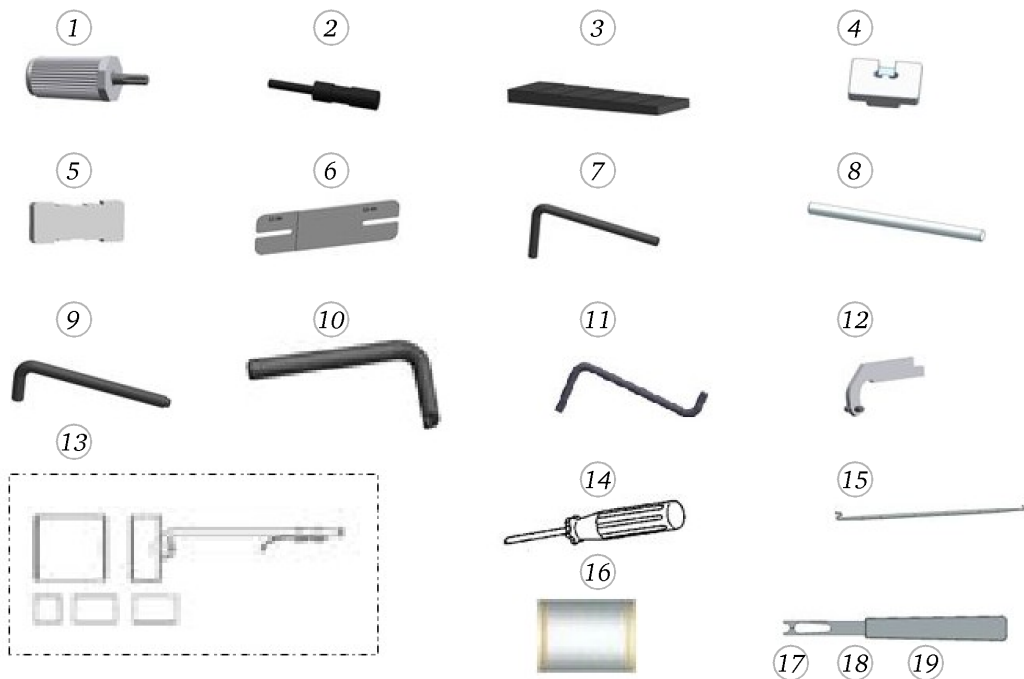


Pos	Item number	Description
4	0079887501	FOOT-CONTROLLER-CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate



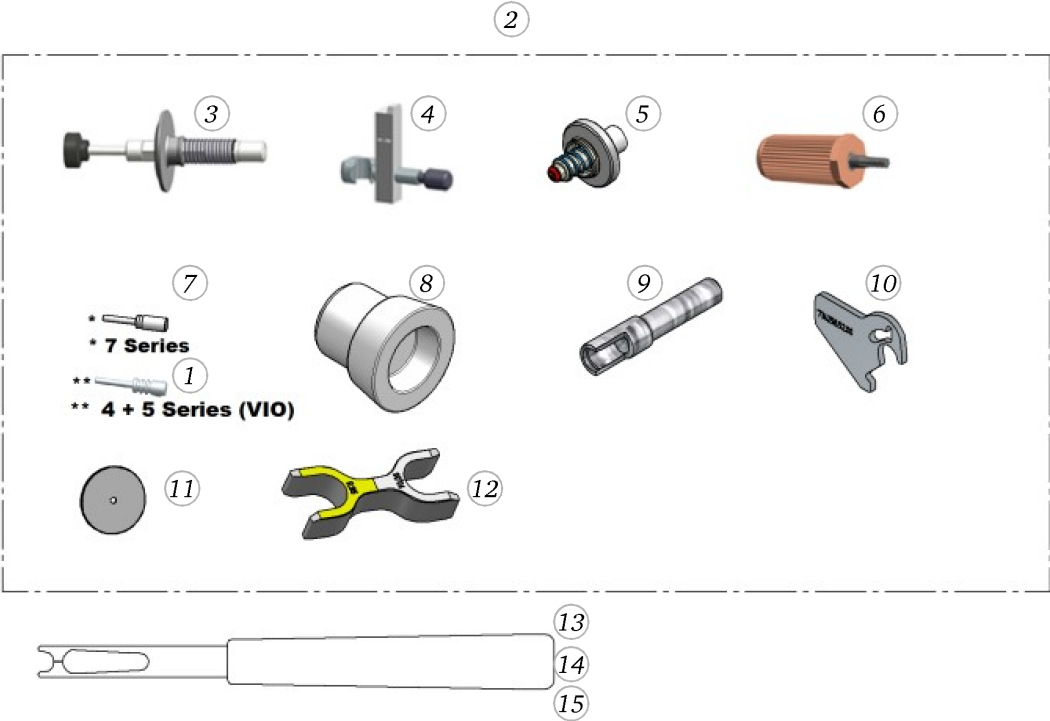
Pos	Item number	Description
1	1031775001	manual B480 DE
2	1031775002	manual B480 FR
3	1031775003	manual B480 IT
4	1031775004	Manual B480 EN
5	1031775005	Manual B480 NL
6	1031775006	manual B480 SV
7	1031775007	manual B480 NO
8	1031775008	manual B480 DA
9	1031775009	manual B480 FI
10	1031775010	manual B 480 JA
11	1031775011	manual B 480 ES
13	1031775013	manual B480 CS
15	1031775015	User Manual B480 HU
16	1031775016	manual B480 PL
17	1031775017	manual B480 HR
18	1031775018	manual B480 RU
19	1031775019	manual B480 TR
23	1031775023	manual B480 SK
28	1031775028	manual B480 PT

BERNINA 480



Gauges

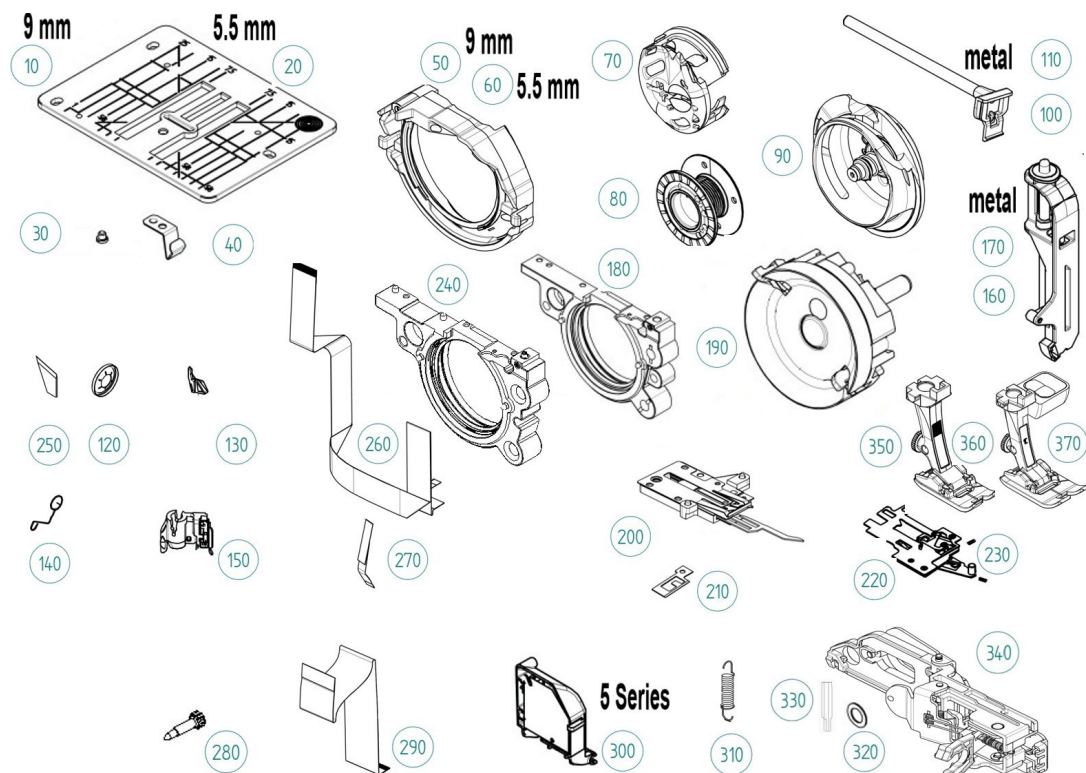
Pos	Item number	Description
1	0304755100	Screwdriver Torx T10
2	7341015000	GAUGE THREADER-HEAD
3	7304755100	DISTANCE GAUGE
4	0327985000	SYNCHROPLATE
5	398024031+	FEED DOG HIGH GAUGE
6	398026131+	ADJUSTING T00LS
7	0027335000	Pin-tool
8	0079375000	ADJUSTING GAUGE
9	0013565000	SPEC. GAUGE
10	0315635000	EXCENTER ADJ.TOOL
11	0079935000	ADJUSTING KEY
12	7330197000	ADJUSTMENT SPANNER
13	0087097200	SETTING WEIGHT-SET
14	0013617000	BUTTON-HOLE ECC. KEY
15	398112030+	Spring-hook
16	65201020++	TENSION SETTING THREAD DMC 50 NO.206A 1PCS.
17	0339585000	Benzing-tool
18	0339585001	Benzing-tool
19	0339585002	Benzing-tool



Gauges

Pos	Item number	Description
1	0308835003	Setting-gauge L = 19.25
2	0343847507	Special Tool set BERNINA hook machines
2	0343847607	Special Tool set BERNINA hook machines
3	7345417000	ADJUSTING-GAUGE HOOK-DRIVER-B9
3	7345417200	adjusting gauge hook bearing B9
4	7345717001	LOOP LIFT GAUGE 7-SERIES
5	0339247000	ADJ.-GAUGE BOBBIN-THREAD-TEN
5	1043817100	test weight cpl. bobbin case
6	0304755101	SCREWDRIVER TORX 8
7	0308835002	GAUGE L = 18,98
8	0343705000	BOBBIN WINDER ADJUSTING GAUGE
9	7345625000	AUXILIARY TOOL FOR MOUNTING CIRCLIP
10	7342585200	ADJUSTING GAUGE TIMING TH
11	7349565000	DISTANCE GAUGE
12	7353865000	DISTANCE AND CHECK GAUGE
13	0339585000	Benzing-tool
14	0339585001	Benzing-tool
15	0339585002	Benzing-tool

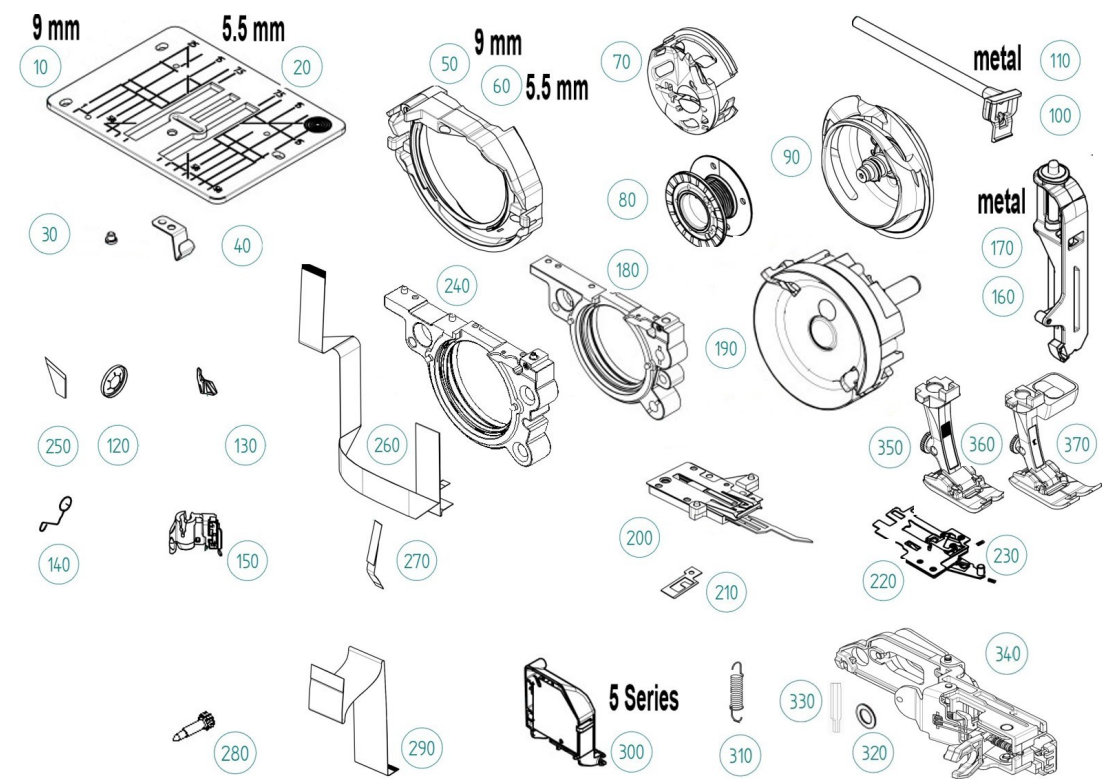
BERNINA 480



4 and 5 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
10	0340197007	Stitch Plate Cpl. standard 9mm with hack
20	0340197006	Stitch Plate Cpl. Feed dog 5,5mm / ZZ 5,5mm with hack
30	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
40	0078755200	Clip
40	0078755300	Clip
50	0356905200	Hook Race Cover (9mm)
60	0356915200	Hook Race Cover (5,5mm)
70	0353697500	Bobbin Case Preasm. sewing
80	0334365400	Bobbin
80	0334365500	Bobbin
90	0349007300	Hook Body Cpl.
100	0330385000	Spool Support
110	1024735000	Horizontal Spool Holder
120	0367645000	Circlips d5 BN30723
130	0317697300	Thread Cutter Cpl
140	0079545401	Regulator Spring
150	0337927100	Threader Head Packed Semi-automatic
160	0367047001	Push-Spool Holder-metal pin
160	0367047101	Push Spool Holder metal pin
170	0367047000	Push-Spool Holder-plastic-pin
170	0367047100	Push Spool Holder plastic pin
180	0343937005	Sparepart-set Hook Guideway with calotte disc
190	1028397500	Hook Driver Cpl HD hybrid
200	1040987000	Stitch-Plate-Carrier-Preasm
200	1040987100	Stitch Plate Carrier Preasm
210	0334285100	Blade
220	0335757300	Base Plate Cpl-with thread-brake
220	0334417100	Thread Guide Cpl
230	0335785000	Spring
240	1046897100	Hook-Guideway-cpl
240	1046897200	Hook Guideway cpl
250	0366915000	Blade
260	1007267100	Ffc Lcd-connect Cpl. cpl.

BERNINA 480



4 and 5 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
270	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
280	0082435400	Needle Clamp Screw
290	1007407100	Ffc Cover-connect cpl.
300	0335927601	LTO - Housing Cpl with C-signal
310	0317565000	Tension Spring
320	0089255500	FLAT WASHER 4,3/12x1 BN729
330	1047185000	Blocking Bolt
340	0335747001	Coupler Carriage Asm
350	0084457400	REVERSE PATTERN FOOT ##1 PA
360	315010032	SCREW
360	1052205000	Fastening Screw M3 x 2,5
370	0332027200	REVERSE PATTERN FOOT ##1C PACKED